

Brussels, 9 September 2025 (OR. en)

12656/25 ADD 1

ENV 815 MI 635 DELACT 125

## **COVER NOTE**

| From:            | Secretary-General of the European Commission, signed by Ms Martine DEPREZ, Director  |
|------------------|--|
| date of receipt: | 8 September 2025   |
| To:              | Ms Thérèse BLANCHET, Secretary-General of the Council of the European Union  |
| No. Cion doc.:   | C(2025) 5939 final - Annex   |
| Subject:         | ANNEX to Commission Delegated Directive amending Directive 2011/65/EU of the European Parliament and of the Council as regards an exemption for lead in high melting temperature solders |

Delegations will find attached document C(2025) 5939 final - Annex.

Encl.: C(2025) 5939 final - Annex

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TREE.1.A EN



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ANNEX

## **ANNEX**

to

## **Commission Delegated Directive**

amending Directive 2011/65/EU of the European Parliament and of the Council as regards an exemption for lead in high melting temperature solders

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EN

## **ANNEX**

In Annex III to Directive 2011/65/EU, point 7(a) is replaced by the following:

| '7(a)    | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead)  | Applies to all categories (except applications covered by point 24 of this Annex) and expires on 30 June 2027.     |
|----------|--|--|
| 7(a)-I   | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead)  for internal interconnections for attaching die, or other components along with a die in semiconductor assembly with steady state or transient/impulse currents of 0.1 A or greater or blocking voltages beyond 10 V, or die edge sizes larger than 0.3 mm x 0.3 mm   | Applies to all categories (except applications covered by point 24 of this Annex) and expires on 31 December 2027. |
| 7(a)-II  | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead)  for integral (meaning internal and external) connections of die attach in electrical and electronic components, if all the following conditions are met:  - the thermal conductivity of the cured/sintered dieattach material is >35W/(m*K),  - the electrical conductivity of the cured/sintered dieattach material is >4.7MS/m,  - solidus melting temperature is higher than 260°C | Applies to all categories (except applications covered by point 24 of this Annex) and expires on 31 December 2027. |
| 7(a)-III | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead)  in first level solder joints (internal or integral connections - meaning internal and external) for manufacturing components so that subsequent mounting of electronic components onto subassemblies (i.e. modules, sub-circuit boards, substrates, or point-to-point soldering) with a secondary solder does not reflow the first level solder. This sub-entry excludes die attach   | Applies to all categories (except applications covered by point 24 of this Annex) and expires on 31 December 2027. |

|          | applications and hermetic sealings   |  |
|----------|--|--|
| 7(a)-IV  | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead) in second level solder joints for the attachment of components to printed circuit board or lead frames:  1. in solder balls for the attachment of ceramic ball-grid-array (BGA)  2. in high temperature plastic overmouldings (> 220 °C) | Applies to all categories (except applications covered by point 24 of this Annex) and expires on 31 December 2027. |
| 7(a)-V   | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead) as a hermetic sealing material between:  1. a ceramic package or plug and a metal case, 2. component terminations and an internal sub-part   | Applies to all categories (except applications covered by point 24 of this Annex) and expires on 31 December 2027. |
| 7(a)-VI  | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead)  for establishing electrical connections between lamp components in incandescent reflector lamps for infrared heating, high intensity discharge lamps, or oven lamps   | Applies to all categories (except applications covered by point 24 of this Annex) and expires on 31 December 2027. |
| 7(a)-VII | Lead in high melting temperature type solders (i.e., lead-based alloys containing 85% by weight or more lead) for audio transducers where the peak operating temperature exceeds 200°C   |  |