



Brussels, 31 October 2016

CM 4639/16

COHAFA  
DEVGEN  
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## COMMUNICATION

### **NOTICE OF MEETING AND PROVISIONAL AGENDA**

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Subject: Working Party on Humanitarian Aid and Food Aid

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Date: 10 and 11 November 2016  
Time: 10.00, 10.00  
Venue: COUNCIL  
JUSTUS LIPSIUS BUILDING  
Rue de la Loi 175, 1048 BRUSSELS

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### **Thursday, 10 November**

1. Adoption of the agenda
2. Response to crises: Ukraine (*incl. an informal exchange of views with UNHCR*)
3. Global Compact on Refugees (*incl. an informal exchange of views with UNHCR*)

4. Response to crises
  - a) Haiti
  - b) Mali
  - c) Syria
  - d) Iraq
  - e) Yemen
5. Area C (*incl. an informal exchange of views with NRC*)

**Friday, 11 November (morning only)**

6. Impact of climate change and El Niño (*incl. an informal exchange of views with WFP and FAO*)
7. AOB
  - a) Debrief informal COHAFA/CODEV meeting
  - b) Turkey
  - c) Western Balkans
  - d) Food Assistance Convention meeting (London, 10-11 November)
  - e) WFP Executive Board Second Regular Session (Rome, 14-18 November)

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NB: Delegates requiring day badges to attend meetings should consult document 14387/1/12 REV 1 on how to obtain them.